

Deform-Nut®

SERIE 9202-ZI

S E R I E S



THREADED TUBULAR RIVET NUTS WITH COUNTERSUNK HEAD
AND INCLINED KNURLING

APPLICATION
On boxed and tubular sections, metal sheets, other materials.
ASSEMBLY
By specific manual or pneumatic tools.

Ref. UNI 9202 standard

CODE	Grip range	Total length	Metrical thread	Shaft Ø	Head Ø	Head thicknesses	Hole Ø	Rear length
	(s)	(l)	(d1) 6H	(d)	(d3)	(l1)	(d5) +0,15 0	(l2) *
9202A/M 3/_Z_	1,6 ÷ 3,5	10	M 3	5	8	1,5	5	5,5
9202B/M 3/_Z_	3,5 ÷ 5,0	11,5						
9202A/M 4/_Z_	1,6 ÷ 3,5	11	M 4	6	9	1,5	6	6
9202B/M 4/_Z_	3,5 ÷ 5,5	13						
9202A/M 5/_Z_	1,6 ÷ 4,0	13	M 5	7	10	1,5	7	7,5
9202B/M 5/_Z_	4,0 ÷ 6,0	15						
9202A/M 6/_Z_	1,6 ÷ 4,5	16,5	M 6	9	12	1,5	9	11
9202B/M 6/_Z_	4,5 ÷ 7,0	19						
9202A/M 8/_Z_	1,6 ÷ 5,0	17,5	M 8	11	14	1,5	11	11
9202B/M 8/_Z_	5,0 ÷ 7,5	20						
9202A/M 10/_Z_	1,6 ÷ 5,0	21	M 10	13	16	1,5	13	14
9202B/M 10/_Z_	5,0 ÷ 7,5	23,5						
9202A/M 12/_Z_	1,6 ÷ 5,0	24,5	M 12	15	18	1,5	15	17,5
9202B/M 12/_Z_	5,0 ÷ 8,0	27,5						

* Dimensions measured on average thicknesses. Variable according to s dimension.

MATERIAL

Steel nr. 1.0718 _____ / ____ /8ZI

Stainless steel nr. 1.4305 _____ / ____ /XZI

SURFACE TREATMENT

Steel rivet nuts: white zinc plating

Stainless steel rivet nuts: natural state

THREAD TOLERANCE

Metrical tolerance ISO 6H

EXAMPLE OF CODE DESIGNATION

Threaded tubular rivet nuts with countersunk head and inclined knurling, grip thicknesses 2,0 mm,
stainless steel: 9202A/M 6/XZI

Non binding dimensions, expressed in mm.

In type B knurling part might be detached from the head.

